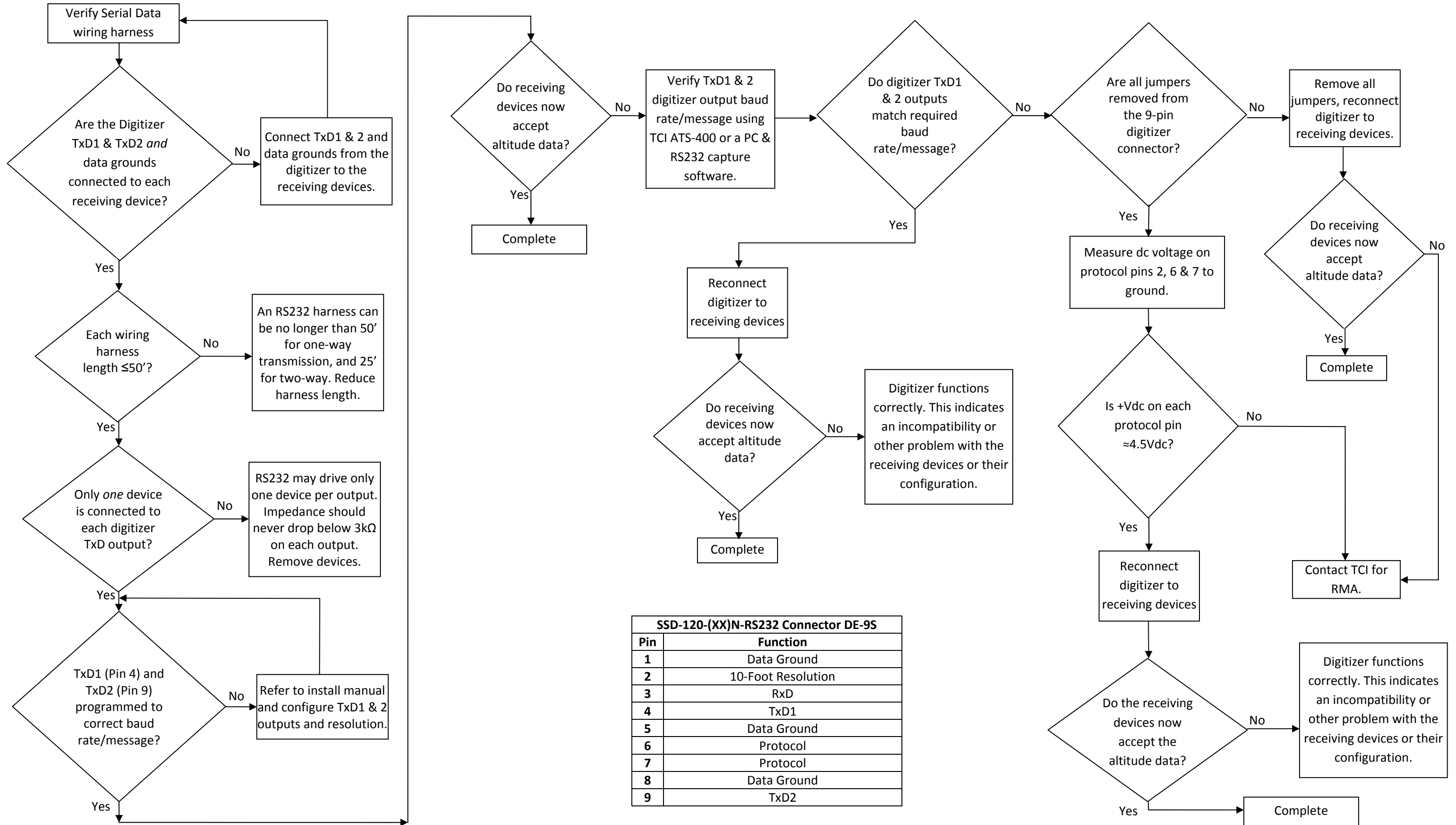


Serial Data Communication Troubleshooting Flow Chart – (Configured to transmit two different baud rates/messages on TxD1 and TxD2.)



SSD-120-(XX)N-RS232 Connector DE-9S	
Pin	Function
1	Data Ground
2	10-Foot Resolution
3	RxD
4	TxD1
5	Data Ground
6	Protocol
7	Protocol
8	Data Ground
9	TxD2